Work Orde February-08-13					· *968	388*							Page 1
Item ID: Revision ID:	D3878-1				Accept	*N900	040	100)* s	etup S		*N:	S1*
Item Name:	Cargo Floor I	Protector								S	top	*N:	S2*
Start Date: Required Date: Reference:	2/08/13 : 2/08/13		d Qty: 1.00	*1* *1*		Cust Item ! Customer:	ID:						
Approvals:	Process Plan:QC:		Date:	Tooling:	Date:			R	tun S	tart	"NRT"		
rippi o vaio				Date:		Date:				S	Stop	*NR2*	
Sequence ID/ Operation Work Center ID Description			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty		Reject Number	Insp. Stamp		
Draw Nbr	Re	vision N	Nbr ;										
D3878	Α												
100					0.00								
100 Waterjet FLOW CNC Water	rjet		Dwg Rev: Prog Rev:	er Dwg D3878 A if necessary	0.00					0			<u>Jm 1</u> 3-2-
110		QC2-1	Inspect parts off	machine FAI/FAIB	0.00								
*11 0 *			Memo		0.00					Ô			Jm13-2-1

Quality Control

Work Order ID 96888 *968888 Page 2 February-08-13 8:32:32 AM Item ID: D3878-1 Accept *N900040100* Setup Start **Revision ID:** Cargo Floor Protector Item Name: 2/08/13 Start Qty: 1.00 **Start Date: Cust Item ID:** Required Date: 2/08/13 Req'd Qty: 1.00 **Customer:** Reference: Run Tooling: Process Plan: Date: Date: **Approvals:** Stop Date: SPC (Y/N): Date: QC: Sequence ID/ Operation Set Up/ **Tool ID** Tool # Plan Accept Reject Reject Insp. **Work Center ID** Oty Oty Number Stamp **Description Run Hours** Code 0.00 SH 120 QC8- Inspect parts - second check *120* 0.00 B. 2 X Memo Quality Control Identify as per dwg & Stock Location: 130 0.00 *120* Packaging Packaging QC21- Final Inspection - Work Order Release 140 0.00 13/2/4/97 ML 300 0.00 QC Memo Quality Control

Picklist Print

February-08-13 8:32:32 AM

Work Order ID:

96888

Parent Item:

D3878-1

Parent Item Name:

Cargo Floor Protector

Start Date: 2/08/13

Required Date: 2/08/13

Page 1

Start Oty: 1.00

Required Oty: 1.00

Comments

IPP Rev: A 09-01-21 new issue DD verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04 GE PLASTICS LEXAN SHEET		Purchased	No			100	sf	11.6273	11.43	12.03157 12.5	9		Jm13-2.8

Location Loc Qty Loc Code MAT019 11.6273 121803

11.6273

DART AEROSPACE LTD	Work Order:	96888
Description: Cargo Floor Protector	Part Number:	D3878-1
Inspection Dwg: D3878 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Con	nments
42.48	+/-0.030	42.46"	_		1	JAmo	ဖ
36.93	+/-0.030	36.93"	_		1		
8.84	+/-0.030	8.84"	-		V	Product	SOS
13.50	+/-0.030	13.50"			4	•	
13.38	+/-0.030	13.38	_		T		
16.68	+/-0.030	76.68	-		Т		
8.10	+/-0.030	8.10"	-		V		
11.68	+/-0.030	11.68"	_		V		
24.13	+/-0.030	24.13"			T		
0.125	+/-0.010	0.136	-		V		
				<u>. </u>			
	<u> </u>	<u> </u>	1				
asured by:	M	Audited by:	Sm>		Prototype A	pproval: Date:	N/A N/A

Rev	Date	Change	Revised by	Approved
A	09.11.09	New Issue	KJ 😽	A
L				

